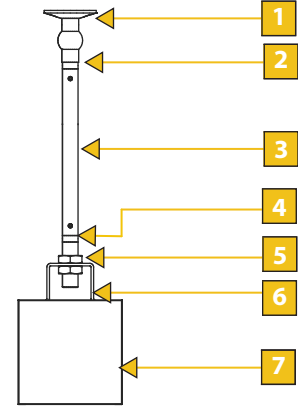


INSTALLATION INSTRUCTIONS

- 1 Ceiling Mount
- 2 Tube Top
- 3 Tube
- 4 Tube Bottom Connector
- 5 Lock Nuts
- 6 Rod Bracket
- 7 Luminaire



**1 Identify All Parts**

Note: either 78" or 156" stem supplied

Suspension rods (Stems) come assembled from the factory

**2 Determine Mounting Location**

**3 Determine required height to the top of the luminaire**

**4 Cut stem.**

OPTIONAL Use these steps if stems need to be reduced in length on site

Height to top of luminaire (less 4")

**5 At the lower end of the stem, drill a 1/8" hole through its diameter, 5/16" from the end**

OPTIONAL Use these steps if stems need to be reduced in length on site

If there are many stems that need to be height adjusted, PAL Architectural has an optional drilling jig available to make drilling the holes easier. Please contact the PAL Architectural Lighting factory for details.

**6 Assemble bottom stem components. (Push the pin into the bottom connector hole.)**

Note: Leave off the suspension saddle and lower lock nut

**7 Fix the stem assemblies at locations shown on the shop drawing. For curved sections this must be accurate as these are not adjustable**

**8 For straight sections only**

Remove the luminaire outer end cap

**9 For straight sections only**

Slide suspension saddles along the fitting to align with the stem assemblies and replace outer end cap

**10 For curved sections only**

Remove diffuser

Note: Position of diffuser relative to body section must remain the same

**11 For curved sections only**

Remove gear-tray

Note: Only remove the plain steel fasteners. DO NOT remove the black fasteners

**12 For curved sections only**

Position stem bracket over pre-drilled hole in profile. Screw bolt into stem bracket

**13**

If more than one piece, engage the latch

**14**

If the latch does not bring fixture sections together, adjust by turning the latch hook

**15**

Ensure a MAXIMUM of 9'-9" between stem assy's is maintained

Lift the luminaire into position and secure with lower lock nut

Ensure the luminaire is level by adjusting the lock nuts at each suspension location

**16 For curved sections only**

Replace gear-tray, then re-assemble diffuser

WARNING Take care to replace diffuser and gear-tray to original locations

If more information is required please contact your local representative or email us at [info@pal-lighting.com](mailto:info@pal-lighting.com)